BOHRCRAFT

PROMO 2026 #2



Read more on page 2

TURBO STEP ULTRA HSS-G

Read more on page 9

COUNTER-SINKS

Read more on page 14

HOLE SAW & JIGSAW SETS

All prices exclude VAT and are subject to model and price changes, as well as availability. 01.10.2026 - 28.02.2027

TURBO STEP ULTRA



Turbo Step ULTRA – Ultimate Power, Uncompromising Quality. Discover top performance combined with through reliability. The Turbo Step ULTRA sets new standards in efficiency and speed, ideal for those who want the very best. Specially adapted step lengths for each diameter guarantee the fastest drilling progress and perfectly round holes.

- High performance high speed steel
- Unequal step lengths
- Extended tool life
- Made in Germany

PROFI PLUS

HSS-G

5-pcs. in Multi-Pack
4 / 5 / 6 / 8 / 10 mm
MG 5 TURBO STEP
(PN 1202 13 30005)

228,00



PROFI PLUS

HSS-G

19-pcs. in plastic box
1 – 10 mm x 0,5 mm
KG 10 TURBO STEP
(PN 1202 13 30019)

711,00

25-pcs. in plastic box
1 – 13 mm x 0,5 mm
KG 13 TURBO STEP
(PN 1202 13 30025)

1.258,00



PROFI PLUS

HSS-E Co5

5-pcs. in Multi-Pack
4 / 5 / 6 / 8 / 10 mm
ME 5 TURBO STEP INOX
(PN 1203 13 30005)

357,00



PROFI PLUS

HSS-E Co5

19-pcs. in plastic box
1 – 10 mm x 0,5 mm
KE 10 TURBO STEP INOX
(PN 1203 13 30019)

1.042,00

25-pcs. in plastic box
1 – 13 mm x 0,5 mm
KE 13 TURBO STEP INOX
(PN 1203 13 30025)

2.009,00



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TURBO STEP NEO



TurboStep NEO - Compact, Fast, Cost-effective. The NEO-edition focuses on the essentials: fast drilling, low effort, low cost. TurboStep NEO delivers proven reliability in a lean, accessible design.

- High Speed Steel
- Equal step length
- Cost-effective

PROFI BASIC

HSS-G

19-pcs. in plastic box
1 – 10 mm x 0,5 mm
KG 10 T-STEP NEO
(PN 1190 13 30019)

423,00

25-pcs. in plastic box
1 – 13 mm x 0,5 mm
KG 13 T-STEP NEO
(PN 1190 13 30025)

771,00



PROFI BASIC

HSS-E Co5

19-pcs. in plastic box
1 – 10 mm x 0,5 mm
KE 10 T-STEP NEO INOX
(PN 1193 13 30019)

562,00

25-pcs. in plastic box
1 – 13 mm x 0,5 mm
KE 13 T-STEP NEO INOX
(PN 1193 13 30025)

934,00



PROFI BASIC

HSS-E **HSS-G**

Short machine taps
DIN 352 HSS-G Form B
14-pcs. in plastic box
M3 - M12 + 7 twist drills
MGB 14G-K NEO
(PN 4142 13 40014)

552,00



PROFI BASIC

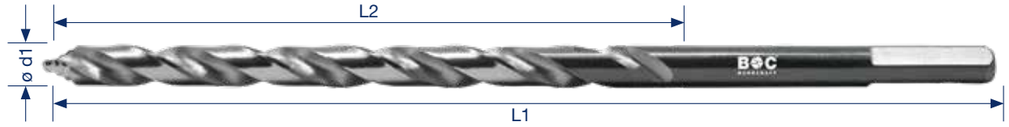
HSS-G

Short machine taps
DIN 352 HSS-G Form B
15-pcs. in plastic box
M3 - M12 + 7 twist drills
EGB 15-K NEO
(PN 4120 13 40015)

333,00



EXTRA LONG



Ø d1 mm	L 1 mm	L 2 mm		Part-No.	DKK/stk.
5,0	132	87	10	1195 01 00500	22,00
6,0	139	91	10	1195 01 00600	28,00
6,5	148	97	10	1195 01 00650	34,00
7,0	156	102	10	1195 01 00700	39,00
8,0	165	109	10	1195 01 00800	47,00



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HARDOX TOOLS ZRN+

Made in Germany

For use in high-strength steels such as XAR, HARDOX, 400 / 450 / 500 / HiTuf up to 55 HRC

HSS-E Co8 | Type HDX | ZRN+ | SPLIT POINT | 3xD | 55 HRC



Similar to the illustration

Twist Drills M42 HSS-E (Co8) ZRN+



PROFI PLUS

HSS-E Co8

5-pcs. in Multi-Pack
4 / 5 / 6 / 8 / 10 mm
ME 5 HDX
(PN 1508 13 30005)

436,00



PROFI PLUS

HSS-E Co8

19-pcs. in plastic box
1 – 10 mm x 0,5 mm
KE 10 HDX
(PN 1508 13 30019)

1.170,00

Twist Drills M42 HSS-E (Co8) ZRN+



PROFI PLUS

HSS-E Co8

25-pcs. in plastic box
1 – 13 mm x 0,5 mm
KE 13 HDX
(PN 1508 13 30025)

2.099,00

Countersinks M42 HSS-E (Co8) ZRN+



PROFI PLUS

HSS-E Co8

3-pcs. in plastic box
12,4 / 16,5 / 20,5 mm
KS 3 HDX
(PN 1735 13 30003)

1.536,00

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BOHRCRAFT - OUR PRODUCTS. YOUR PERFORMANCE.

Twist drill HSS-G DIN 338

fully ground, split point

HSS-G

19-pcs. in metal box
1 – 10 mm x 0,5 mm
MG 10 (PN 1120 13 10019)

119,00



25-pcs. in metal box
1 – 13 mm x 0,5 mm
MG 13 (PN 1120 13 10025)

239,00

HSS-G

19-pcs. in plastic box
1 – 10 mm x 0,5 mm
KG 10 (PN 1120 13 30019)

142,00



25-pcs. in plastic box
1 – 13 mm x 0,5 mm
KG 13 (PN 1120 13 30025)

258,00

HSS-G 81 tlg.

81-pcs. in metal box
2 – 10 mm x 0,1 mm
MG 210 (PN 1120 14 20081)

738,00



HSS-G TiN

19-pcs. in plastic box
1 – 10 mm x 0,5 mm
KT 10 (PN 1130 13 30019)

168,00

25-pcs. in plastic box
1 – 13 mm x 0,5 mm
KT 13 (PN 1130 13 30025)

299,00



HSS-G 170 tlg.

170-pcs. in metal case
1 – 10 mm x 0,5 mm
MG 170 (PN 1120 14 10170)

832,00



HSS-G 220 tlg.

220-pcs. in metal case
1 – 13 mm x 0,5 mm
+ 3,3 / 4,2 mm
MG 220 (PN 1120 14 20220)

1.671,00



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Twist drill HSS DIN 338

roll forged

HSS-R

19-pcs. in metal box
1 – 10 mm x 0,5 mm
M 10 (PN 1100 13 10019)

81,00

25-pcs. in metal box
1 – 13 mm x 0,5 mm
M 13 (PN 1100 13 10025)

158,00



HSS-R

19-pcs. in plastic box
1 – 10 mm x 0,5 mm
KR 10 (PN 1100 13 30019)

102,00

25-pcs. in plastic box
1 – 13 mm x 0,5 mm
KR 13 (PN 1100 13 30025)

184,00



Twist drill HSS-E (Co5) DIN 338

cobalt alloyed, split point

HSS-E Co5

19-pcs. in plastic box
1 – 10 mm x 0,5 mm
KE 10 (PN 1140 13 30019)

250,00

25-pcs. in plastic box
1 – 13 mm x 0,5 mm
KE 13 (PN 1140 13 30025)

497,00



HSS-E Co5

19-pcs. in metal box
1 – 10 mm x 0,5 mm
ME 10 (PN 1140 13 10019)

229,00

25-pcs. in metal box
1 – 13 mm x 0,5 mm
ME 13 (PN 1140 13 10025)

483,00



Morse taper twist drill set HSS DIN 345

HSS-R

with Morse taper shank

10-pcs. in metal case
14 / 15 / 16 / 17 / 18 /
19 / 20 / 21 / 22 / 23 mm
MK10-1 (PN 1450 14 10001)

708,00

10-pcs. in metal case
14 / 16 / 18 / 20 / 22 /
24 / 25 / 26 / 28 / 30 mm
MK10-2 (PN 1450 14 10002)

993,00



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Precision-Countersinks DIN 335C

unequal pitch

HSS-E blue+



PROFI PLUS

HSS-E Co5

3-pcs. in plastic box
12,4 / 16,5 / 20,5 mm
KS 3 Co B+
(PN 1733 13 30003)
blue+ coating

749,00



HSS AL-Cro



PROFI PLUS

HSS-G

3-pcs. in plastic box
12,4 / 16,5 / 20,5 mm
KS 3 Al-Cro
(PN 1731 13 30003)
Al-Cro coating

552,00



PROFI PLUS

HSS-E Co5

5-pcs. in plastic box
6,3 / 10,4 / 16,5 /
20,5 / 25,0 mm
KS 5 Co B+
(PN 1733 13 32005)
blue+ coating

1.251,00



PROFI PLUS

HSS-G

5-pcs. in plastic box
6,3 / 10,4 / 16,5 /
20,5 / 25,0 mm
KS 5 Al-Cro
(PN 1731 13 32005)
Al-Cro coating

877,00



PROFI PLUS

HSS-E Co5

6-pcs. in plastic box
6,3 / 8,3 / 10,4 / 12,4 /
16,5 / 20,5 mm
KS 6-K Co B+
(PN 1733 13 30006)
blue+ coating

1.227,00



PROFI PLUS

HSS-G

6-pcs. in plastic box
6,3 / 8,3 / 10,4 / 12,4 /
16,5 / 20,5 mm
KS 6-K Al-Cro
(PN 1731 13 30006)
Al-Cro coating

864,00



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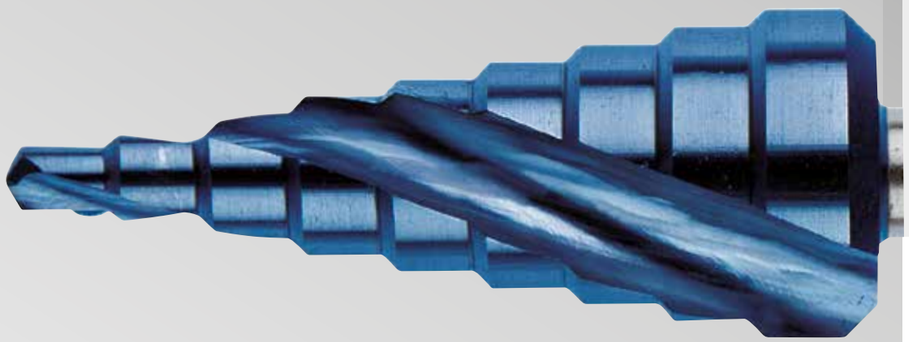
Spiral flute step drills HSS · HSS-E

blue+ multilayer coating

BOHRCRAFT NORM · HSS G · HSS-E Co5 · CBN · 140° SPLIT POINT · 3 · blue+

- The CBN-ground spiral flute ensures smooth running and clean, burr-free holes.
- The produced chips are reliably evacuated in the opposite direction to the cutting direction.
- Perfect power transmission due to triangle shank.
- blue+ multilayer coating for optimized tool life.







Size	Ø d1 – d2 mm	Steps	Ø d3 mm	L 1 mm	HSS G Part-No.	HSS G DKK/stk.	HSS-E Co5 Part-No.	HSS-E Co5 DKK/stk.
1-S	4 – 12	9	6	65	1767 03 00001	195,00	1766 03 00001	225,00
2A-S	4 – 20	9	8	75	1767 03 00022	251,00	1766 03 00022	315,00
3A-S	4 – 30	14	10	100	1767 03 00033	369,00	1766 03 00033	492,00
5-S	6 – 37	12	10	100	1767 03 00055	591,00	1766 03 00055	767,00
6-S	4 – 39	13	10	107	1767 03 00066	597,00	1766 03 00066	677,00

PROFI BASIC

HSS-G

3-pcs. in plastic box
· Size 1 / 4 – 12 mm (1 mm)
· Size 2A / 4 – 20 mm (2 mm)
· Size 3A / 4 – 30 mm (2 mm)
STB 3-KS B+ (PN 1767 13 30003)

814,00



PROFI BASIC

HSS-E Co5

3-pcs. in plastic box
· Size 1 / 4 – 12 mm (1 mm)
· Size 2A / 4 – 20 mm (2 mm)
· Size 3A / 4 – 30 mm (2 mm)
STB 3-KS-Co B+ (PN 1766 13 30003)

1.098,00



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COUNTER-SINKS & STEP DRILLS



Countersinks

PROFI BASIC

HSS

6-pcs. in plastic box
6,3 / 8,3 / 10,4 / 12,4 / 16,5 / 20,5 mm
KS 6-K (PN 1700 13 30006)

291,00

HSS TiN

KS 6-K TiN (PN 1701 13 30006)

373,00



Countersinks

PROFI BASIC

HSS-E Co5

6-pcs. in plastic box
6,3 / 8,3 / 10,4 / 12,4 / 16,5 / 20,5 mm
KS 6-K Co (PN 1710 13 30006)

417,00

HSS-E TiAlN

KS 6-K Co TiAlN (PN 1713 13 30006)

686,00



Step drills with spiral flute

PROFI BASIC

HSS

3-pcs. in plastic box
· Size 1 / 4 – 12 mm (1 mm)
· Size 2A / 4 – 20 mm (2 mm)
· Size 3A / 4 – 30 mm (2 mm)
STB 3-KS (PN 1763 13 30003)

516,00

HSS-E Co5

STB 3-KS Co (PN 1765 13 30003)

774,00



Step drills with straight flute

HSS

3-pcs. in plastic box
· Size 1 / 4 – 12 mm (1 mm)
· Size 2A / 4 – 20 mm (2 mm)
· Size 3A / 4 – 30 mm (2 mm)
STB 3-K (PN 1760 13 30003)

452,00



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Coolants and lubricants

for drilling, countersinking, thread cutting, reaming, sawing, turning and milling

Request Safety Data Sheet (DIN 52900).





Allround Cutting oil

250 ml in dosage bottle
BO-250 (PN 9690 15 00023)

67,00





High Performance cutting foam

400 ml in spray can
BS-400 (PN 9690 15 00024)

100,00

Allround cutting paste

20 ml in stick
BP 20 (PN 9690 15 00017)

51,00



40 ml in stick
BP 40 (PN 9690 15 00018)

62,00

120 g in metal can
BP 120 (PN 9690 15 00019)

68,00



750 g in metal can
BP 750 (PN 9690 15 00020)

218,00



Cutting wax



300 g in cartridge
BW-300 (PN 9690 15 00021)

86,00

Cutting gel



120 ml in tube
BG-120 (PN 9690 15 00022)

77,00

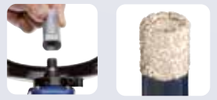
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BOHRCRAFT - OUR PRODUCTS. YOUR PERFORMANCE.

Diamond-tile drills for dry cutting

Ideal for stoneware, porcelain, marble, granite, ceramic and terracotta





With M14 thread for angle grinders, filled with cooling wax for diameters up to Ø 12.0 mm.



6,0 mm x M14
(PN 2702 03 00600)

101,00



8,0 mm x M14
(PN 2702 03 00800)

112,00



10,0 mm x M14
(PN 2702 03 01000)

129,00



12,0 mm x M14
(PN 2702 03 01200)

136,00



4-pcs. in plastic box
2x 6,0 mm 1x 10,0 mm
1x 8,0 mm
DB 4 (PN 2702 14 30004)

444,00



7-pcs. in plastic box
2x 6,0 mm / 8,0 mm 1x 12,0 mm
1x 10,0 mm 1x 14,0 mm
DB 7 (PN 2702 13 30007)

810,00



4-pcs. in plastic box
1x 35,0 mm 1x 50,0 mm
1x 40,0 mm 1x 68,0 mm
DB 4-2 (PN 2702 13 30004)

929,00

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Combo set hammer drill bits + chisels

Hammer drill bits QX-4 with solid carbide head

PRO | HM TCT | SDS PLUS | 4 | SICHERSAFE



8-pcs. in QuadroPack
- 6 / 8 / 10 / 12 x 160 mm
- 8 / 10 x 210 mm
- Point chisel 250 mm
- Flat chisel 20 x 250 mm

HB 8 QX-4
(PN 2612 03 00008)

403,00

Hammer drill bits X-TREME

PRO | HM TCT | SDS PLUS | 2 | SICHERSAFE



8-pcs. in QuadroPack
- 6 / 8 / 10 / 12 x 160 mm
- 8 / 10 x 210 mm
- Point chisel 250 mm
- Flat chisel 20 x 250 mm

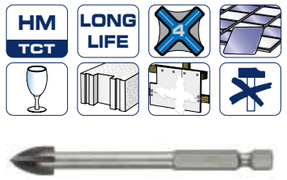
HB 8-XT
(PN 2610 03 00008)

240,00

Roof tile / Glass drill bits T4

With 4 carbide cutting edges. Ideally suited for aerated concrete, dry-wall, concrete and clay roof tiles, HPL facade panels, glass, tiles, etc.

HM TCT | LONG LIFE | 4



4-pcs. in Multi-Pack
5 / 6 / 8 / 10 mm
GM-T4
(PN 2710 13 30004)

193,00



Diamond core drills PROFI with Turbo-segments

Segment height 8 mm
Working length 60 mm

PRO | M16

Ø mm	Segments	Part-No.	DKK/stk.
68	3	2720 03 00068	264,00
82	4	2720 03 00082	325,00



Floor scraper chisels

For scraping floor coverings like linoleum, vinyl tiles and adhesive

SDS-plus shank
Length 250 mm
Width 100 mm
SP-plus
(PN 2650 05 10025)

SDS plus

603,00

SDS-max shank
Length 600 mm
Width 125 mm
SP-max
(PN 2660 05 12560)

SDS max

1.103,00



Replacement scraper
(without shank) SDS-plus
(PN 2650 15 00001)

169,00

Replacement scraper
(without shank) SDS-max
(PN 2660 15 00001)

220,00



Chisel Sets

8-pcs. in QuadroPack
SDS-plus holder
Point / Flat / Spade
Length 250 mm
M3-plus
(PN 2650 03 00003)

SDS plus

102,00

3-pcs. in QuadroPack
SDS-max holder
Point / Flat / Spade
Length 400 mm
M3-max
(PN 2660 03 00003)

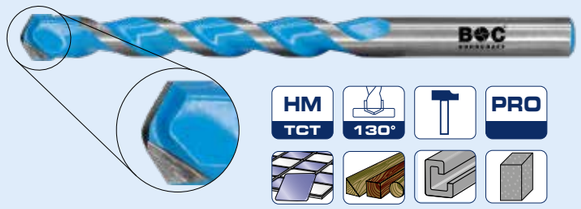
SDS max

169,00



MULTI-LASER Multi-Purpose / Ceramic drills TCT

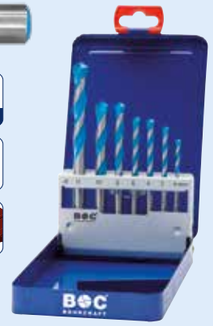
Multi-Purpose drill bit for application in nearly any material e.g. tiles and ceramic (up to Mohs-hardness 8), concrete, wood, steel, plastics and roof tiles. Robust drill bit head with a newly designed carbide plate and multiple diamond-ground cutting edges.



HM TCT | 130° | PRO | LONG LIFE | SICHERSAFE

7-pcs. in metal box
4 / 5 / 6 / 8 / 10 / 12 mm
UMK 412 (PN 2270 13 10007)

213,00



5-pcs. in plastic box
4 / 5 / 6 / 8 / 10 mm
UM 410
(PN 2270 14 30005)

121,00



Hammer drill bits QX-4

with solid carbide head

PRO | HM TCT | SDS PLUS | 4 | SICHERSAFE

5-pcs. in Multi-Pack
5 / 6 x 110 mm
6 / 8 / 10 x 160 mm
HB 5 QX-4
(PN 2612 13 30005)

218,00



Hammer drill bits X-TREME

PRO | HM TCT | SDS PLUS | SICHERSAFE

5-pcs. in Multi-Pack
5 / 6 x 110 mm
6 / 8 / 10 x 160 mm
HB 5-XT
(PN 2610 14 30005)

112,00



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Hole Saw and Jigsaw Sets

Bi-Metal hole saws HSS

Vario toothing 4-6 tpi



8-pcs. in plastic case
- 22 / 29 / 35 / 44 / 51 / 68 mm
- AS 11 (14-30 mm hex-shank)
- AS 33 (32-210 mm hex-shank)

LS 6 ELEKTRO
(PN 1900 14 30006)

288,00



14-pcs. in plastic case
- 19 / 22 / 25 / 29 / 32 / 35 / 44 51 / 57 / 64 / 68 / 76 mm
- AS 11 (14-30 mm hex-shank)
- AS 33 (32-210 mm hex-shank)

RLS 14 ALLROUND
(PN 1900 13 30014)

553,00

Bi-Metal hole saws with 8 % Cobalt

Vario toothing 4-6 tpi



8-pcs. in plastic case
- 22 / 29 / 35 / 44 / 51 / 68 mm
- AS 11 (14-30 mm hex-shank)
- AS 33 (32-210 mm hex-shank)

LS 6-Co
(PN 1901 14 30006)

378,00



14-pcs. in plastic case
- 19 / 22 / 25 / 29 / 32 / 35 / 44 51 / 57 / 64 / 68 / 76 mm
- AS 11 (14-30 mm hex-shank)
- AS 33 (32-210 mm hex-shank)

RLS 14 E
(PN 1901 13 30014)

731,00

BOHRCRAFT - OUR PRODUCTS. YOUR PERFORMANCE.

¼“ Colour ring bit set with „Quick-Lock“ bitholder

32-pcs. in plastic box
· 1 x PH 1 / 2 x PH 2 / 1 x PH 3
· 1 x PZ 1 / 2 x PZ 2 / 1 x PZ 3
· 1 x Slotted 3,0 / 4,0 / 5,0 / 6,0
· 1 x 6-hexagon SW 3 / 4 / 5 / 6
· 1 x Tx 10 / Tx 15 / Tx 20 / Tx 25 Tx 27 / Tx 30 / Tx 40
· 1 x Tx with hole TR 10 / TR 15 / TR 20 / TR 25 / TR 27 / TR 30 / TR 40
· Adaptor ¼“
· Bitholder „Quick-Lock“

PB 32-3 (PN 6900 14 30032)



99,00

¼“ Colour ring bit set with ratchet

24-pcs. in plastic box
· 15 colour-coded screwdriver bits ¼“
· 1 x PH 1 / PH 2
· 1 x PZ 1 / PZ 2
· 1 x Slotted 4,5 / 6,5
· 1 x 6-hexagon SW 4 / 5 / 6
· 1 x Tx with hole TR 10 / TR 15 / TR 20 / TR 25 / TR 30 / TR 40

· Mini reversible ratchet
· 6 sockets SW 6 / 7 / 8 / 10 / 11 / 13 mm
· Adaptor for sockets
· Magnetic bitholder

PB 24 (PN 6900 14 30023)



159,00

L-Shaped Drivers PRO

Easier access to narrow spaces

For all bits 1/4“
- 40 Nm

PRO 90
(PN 6350 16 00001)



351,00

For drills with a shank diameter of max. 10 mm
max. 2.100 rpm.
PRO 100
(PN 6351 16 00001)



421,00

1/4“ Adaptors for sockets

1/4“, 3/ 8“, 1/2“





3-pcs. in DIY-Pack
50 mm length
A3
(PN 6400 11 00003)

52,00

Magnetic socket set

7-pcs. in plastic box
- Drive 1/4“
- SW 7 / SW 8 / SW 10 / SW 12 / SW 13 / SW 3/8“ / SW 1/4“

RST 7
(PN 6500 14 30007)



129,00

Screw extractors CV

5-pcs. in plastic box
- No. 1 / 2 / 3 / 4 / 5

SE 5
(PN 9700 14 30005)



33,00

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Step drill

Guardrail installation



BOC NORM | HSS G | CBN | 140° SPLIT POINT | 3 | TiCN | blue+



6 - 18 mm
Step drill HSS-TiCN
Type LPM
(PN 1763 03 10618)

307,00

The mostly used diameters (ø 12 mm and ø 18 mm) are specially designed to meet the requirements for mounting steel guardrails.

The risk of unintended hole extension can be significantly reduced.

Comfortable drilling operation, e.g. in guardrail posts and beams.



6 - 18 mm
Step drill HSS-blue+
Type LPM
(PN 1763 03 20618)

335,00

The extended drilling ø 18 mm in combination with the backstop makes it possible to drill two barriers in one operation. It also prevents axial slippage of the drill and damage to the drilling-jig.

The powerfully dimensioned shank ø 10 mm with 3-surfaces allows optimum power and transmits high torque.

Deburrers

HSS



3 - 19 mm

Blister
· Drive ¼“ E 6,3
· max. 400 rpm.
EGR HSS (PN 1648 16 00001)

203,00

Deburrers

HM / TCT



3 - 19 mm

Blister
· Drive ¼“ E 6,3
· max. 400 rpm.
EGR HM + (PN 1648 16 00002)

284,00



13 - 35 mm

Blister
· Drive SW 9
· max. 150 rpm.
EGR 35 HM + (PN 1648 16 00003)

505,00



***Important:** Please work at low rotational speed.*

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All prices exclude VAT and are subject to model and price changes, as well as availability. 01.10.2026 - 28.02.2027